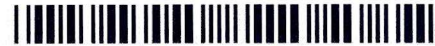




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C3-19C
Job Sheet 183733



Part No: C3-19C

Job Qty: 1 ea

Part Name: C3 Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/25/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG C3-19C Rev 5 IPP Rev A 18.03.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/19/18	0.00	0.00	Start Up Large Fab-7		EL
100	Large Fab	1 pcs		10/19/18	0.00	10.00	Large Fab 8		EL
110	QC	1 pcs		10/19/18	0.00	0.00	QC9		CPC
120	QC	1 pcs		10/19/18	0.00	0.00	QC5		CPC
130	Powdercoat	1 pcs		10/19/18	0.00	0.50	Powdercoat6		BLB 10/10/18 388C
140	QC	1 pcs		10/19/18	0.00	0.00	QC3		9-89SVN
150	Packaging	1 pcs		10/19/18	0.00	0.00	Packaging3-2		SB
160	QC21-SA	1 Ea		10/19/18	0.00	0.00	QC21		21 OCT 04 2018

Part Op 100 - 1-MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: CPC USE WELDING JIG C3-19C.
Descriptions: 2-Weld as per DWG. ***SEE NOTE 1, ALL HOLES MUST ALIGN***
130 - START TIME: 11:15 OVEN TEMPERATURE: 220° FINISH TIME: 11:45

M129223

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-A513-T-0.875W0.120	A513 Seamless Alloy Steel Round Tubing 0.875"dia. x 0.120" Wall	8.7000 ft (8.7 ea)	90-Start up	
C3-18-1	Lifting Plate	2 Ea (2 ea)	Operation	<u>5089470</u>
C3-18-5	Boss	2 Ea (2 ea)	100-Large Fab	<u>5102095</u>
C3-18-6	Bumper Bracket	1 Ea (1 ea)	100-Large Fab	<u>5098906</u> <u>5058911</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90	Dart Aerospace Ltd.	9	73	0
	1270 Aberdeen Street	2	10	0
	Hawkesbury, ON K6A 1K7	2	4	0
	CANADA	1	8	0
	TEL.: 1 613 632-5200			
	Email: sales@dartaero.com			
	www.dartaerospace.com			

Container No: S114760



Part: C3-19C

Job No: 183733

Serial No/Batch: S114760

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 10/01/18

found.

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